

BMO Growth & Income Fund Series T8

May 28, 2025

FUND FACTS

Manager: BMO Investments Inc.

This document contains key information you should know about BMO Growth & Income Fund. You can find more details in the fund's simplified prospectus. Ask your representative for a copy, contact BMO Investments Inc. at 1-800-668-7327 or clientservices.mutualfunds@bmo.com or visit www.bmogam.com/ca-en/resources/legal-and-regulatory-documents.

Before you invest in any fund, you should consider how it would work with your other investments and your tolerance for risk.

The management fee for this series was reduced from 1.85% to 1.50%

Quick facts

Fund code(s): LL: BMO3063 FE: BM03061 DSC: BM03062 Date series started: January 8, 2008 Total value of fund on March 31, 2025: \$115.4 Million

Management expense ratio (MER)*: 1.91%

*The management fee and/or the fixed administration fee of this series will be or was reduced. The adjusted MER is 1.76% and represents what the MER would have been had the change(s) been in effect during the full financial year.

Fund manager: BMO Investments Inc. Portfolio manager(s): **Guardian Capital LP**

Distributions: Monthly (any net income and/or return of capital) and in

December (any net capital gains)

Minimum investment: \$500 initial, \$50 additional

What does the fund invest in?

This fund's objective is to generate a high level of monthly distributions with moderate volatility by investing primarily in a portfolio of trust units, equity securities and fixed income securities. The fund may invest up to 20% of the fund's assets in foreign securities.

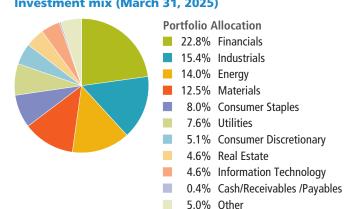
The charts below give you a snapshot of the fund's investments on March 31, 2025. The fund's investments will change.

Top 10 investments (March 31, 2025)

1.	Agnico Eagle Mines Limited	7.1%		
2.	Open Text Corporation	4.6%		
3.	Element Fleet Management Corp.	4.3%		
4.	Maple Leaf Foods Inc.	4.0%		
5.	Suncor Energy Inc.	3.9%		
6.	Canadian Natural Resources Limited	3.9%		
7.	Fairfax Financial Holdings Limited	3.8%		
8.	CCL Industries Inc., Class B	3.7%		
9.	Finning International Inc.	3.6%		
10.	Royal Bank of Canada	3.6%		
Total percentage of top 10 investments 42.5%				

Total number of investments: 52

Investment mix (March 31, 2025)



How risky is it?

The value of the fund can go down as well as up. You could lose money.

One way to gauge risk is to look at how much a fund's returns change over time. This is called "volatility".

In general, funds with higher volatility will have returns that change more over time. They typically have a greater chance of losing money and may have a greater chance of higher returns. Funds with lower volatility tend to have returns that change less over time. They typically have lower returns and may have a lower chance of losing money.

Risk rating

BMO Investments Inc. has rated the volatility of this fund as medium.

This rating is based on how much the fund's returns have changed from year to year. It doesn't tell you how volatile the fund will be in the future. The rating can change over time. A fund with a low risk rating can still lose money.



For more information about the risk rating and specific risks that can affect the fund's returns, see the "What are the risks of investing in a mutual fund?" section of the fund's simplified prospectus.

No guarantees

Like most mutual funds, this fund doesn't have any guarantees. You may not get back the amount of money you invest.

How has the fund performed?

This section tells you how Series T8 units of the fund have performed over the past 10 calendar years. Returns are after expenses have been deducted. These expenses reduce the series' returns.

Year-by-year returns

This chart shows how Series T8 of the fund has performed in each of the past 10 years. The series dropped in value in 4 of the 10 years. The range of returns and change from year to year can help you assess how risky the fund has been in the past. It does not tell you how the fund will perform in the future.



Best and worst 3-month returns

This table shows the best and worst returns for Series T8 units of the fund in a 3-month period over the past 10 calendar years. The best and worst 3-month returns could be higher or lower in the future. Consider how much of a loss you could afford to take in a short period of time.

	Return	3 months ending	If you invested \$1,000 at the beginning of the period
Best return	14.9%	April 30, 2021	Your investment would rise to \$1,149
Worst return	-26.4%	March 31, 2020	Your investment would drop to \$736

Average return

The annual compound return of Series T8 of the fund was 6.1% over the past 10 years as of April 30, 2025. If you had invested \$1,000 in this series 10 years ago, your investment would now be worth \$1.808.

Who is this fund for?

Consider this fund if:

- you want an income-producing investment
- you are looking for exposure to Canadian securities for your portfolio
- you are comfortable with medium investment risk (i.e., you are willing to accept fluctuations in the market value of your investment).

Series T8 units are suitable for investors holding securities outside of a BMO registered plan and wishing to receive monthly distributions.

A word about tax

In general, you'll have to pay income tax on any money you make on a fund. How much you pay depends on the tax laws where you live and whether or not you hold the fund in a registered plan such as a Registered Retirement Savings Plan or a Tax-Free Savings Account.

Keep in mind that if you hold your fund in a non-registered account, fund distributions are included in your taxable income, whether you get them in cash or have them reinvested.

How much does it cost?

The following tables show the fees and expenses you could pay to buy, own and sell Series T8 units of the fund. The fees and expenses, including any commissions, can vary among series of a fund and among funds. Higher commissions can influence representatives to recommend one investment over another. Ask about other funds and investments that may be suitable for you at a lower cost.

1. Sales charges

There is only one sales charge option. The DSC option and the Low Load option have been discontinued for new purchases, except for switches from existing securities acquired under the respective options.

Sales charge option	What you pay		How it works
	in per cent (%)	in dollars (\$)	
Sales Charge	• 0-5% of the amount you invest.	• \$0 to \$50 for every \$1,000 you buy.	The sales charge is negotiable between you and your representative's firm. The sales charge is deducted from the amount you buy. It goes to your representative's firm as a commission at the time you purchase.



2. Fund expenses

You don't pay these expenses directly. They affect you because they reduce the returns of this series of the fund.

As of December 31, 2024, the Series T8 expenses of the fund were 1.96% of its value. This equals \$20 for every \$1,000 invested.

Annual rate (as a % of the series' value)

Management expense ratio (MER)

This is the total of the management fee (which includes trailing commission) and operating expenses for Series T8 units of the fund. BMO Investments Inc. waived some of this series' expenses. If they had not done so, the MER would have been higher.

1.91%

Trading expense ratio (TER)

These are the fund's trading costs.

0.05%

Fund expenses

1.96%

More about the trailing commission

The trailing commission is an ongoing commission. It is paid for as long as you own the fund. It is for the services and/or advice that your representative and/or their firm provide to you. BMO Investments Inc. pays the trailing commission to your representative's firm. It is paid from the fund's management fee and is based on the value of your investment. The rate depends on the sales charge option you choose.

Sales Charge Trailing Commission - 1.00% of the value of your investment each year. This equals \$10.00 each year for every \$1,000 invested.

DSC Trailing Commission - 0.50% of the value of your investment each year. This equals \$5.00 each year for every \$1,000 invested. If you purchased your securities under the DSC sales charge option and the redemption fee schedule applicable to those securities is complete, the trailing commission will increase to the rate applicable to securities purchased under the Sales Charge option.

Low Load Trailing Commission - 1.00% of the value of your investment each year. This equals \$10.00 each year for every \$1,000 invested.

3. Other fees

You may have to pay other fees when you buy, hold, sell or switch units of the fund.

Fee What you pay

Short-term trading fee 0% to 2% of the amount that you redeem or switch if you buy or switch and then redeem or switch units of the fund within

30 days of purchasing or switching them. This penalty will be paid directly to the fund.

Switch fee You and your representative can negotiate this fee. Currently the fee is up to 2% of the amount you switch.

What if I change my mind?

Under securities law in some provinces and territories, you have the right to:

- withdraw from an agreement to buy mutual funds within two business days after you receive a simplified prospectus or Fund Facts document, or
- cancel your purchase within 48 hours after you receive confirmation of the purchase.

In some provinces and territories, you also have the right to cancel a purchase, or in some jurisdictions, claim damages, if the simplified prospectus, Fund Facts document or financial statements contain a misrepresentation. You must act within the time limit set by the securities law in your province or territory.

For more information, see the securities law of your province or territory or ask a lawyer.

For more information

Contact BMO Investments Inc. or your representative for a copy of the fund's simplified prospectus and other disclosure documents. These documents and the Fund Facts make up the fund's legal documents.

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Toll Free 1-800-668-7327 www.bmogam.com/ca-en/investor/ Email: clientservices.mutualfunds@bmo.com

To learn more about investing in mutual funds, see the brochure **Understanding mutual funds**, which is available on the website of the Canadian Securities Administrators at www.securities-administrators.ca.